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| TEST REPORT | PRODUCT: | 652 ❶ |
| FORD WSS-M99P48-B3 JUL 2020 ➤ INTERIOR, AT OR ABOVE BELTLINE | TEST SUBSTRATE: | 20% Talc-Filled Polypropylene [TFPP], ABS & TPO |
| DOCUMENT TITLE: FOAM PERFORMANCE, PRESSURE SENSITIVE ADHESIVE TAPE WSS-M99P48-B3 (INTERIOR, EXTERIOR, UNDERHOOD, UNDERBODY) | REPORT DATE: | 06/26/23 |

| PARAGRAPH SUBSTRATE | REQ | RESULTS | | |
|---|----------------------|-----------|-----------|-----------|
| | | TFPP | ABS | TPO◆ |
| 3.2 DURABILITY REQUIREMENTS AND CHARACTERIZATION OF PRODUCTION MATERIALS | | | | |
| 3.2.6.1 Original ASTM D1000, SECTION 46-53 EXCEPT REPLACE THE STEEL PANELS WITH THE INTENDED SUBSTRATE, 180 DEGREE PEEL | 0.48 N/mm Minimum | 0.65 N/mm | 0.80 N/mm | 0.68 N/mm |
| 3.2.6.2 After Heat Aging Change At or Above Beltline [168 hours, 100 +/- 2 °C] | -25% Max | 0.83 N/mm | 1.36 N/mm | 0.72 N/mm |
| 3.2.6.3 After Environmental Cycling Change 10 cycles, each cycle shall consist of the following: • 4 h at 100 +/- 2 °C • 4 h at 38 +/- 2 °C and 95-100% R.H. • 16 h at -30 +/- 2 °C | -25% Max | 0.77 N/mm | 1.18 N/mm | 0.68 N/mm |

◆ Solvay Sequel 1402

❶ Adhesive tested with 1-mil PET film applied to exposed-side of adhesive

APPROVED:

Original Test Date: 12/07/21
Berry Global Technical Service Department

Conditioning and Testing per FORD WSS-M99P48-B3

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